UI BULLETIN # 94c

SUBJECT:
Guidelines for installing Body mounts in GMT610 Cutaways

MODELS AFFECTED:
Express Cutaways Savana Cutaways

MODEL YEAR(S):
2008 and Beyond

DATE: September 8, 2011

REV. DATE: June 6, 2014

INTRODUCTION:

The body mount is intended to provide insulation and interface between the body, cross-member or component, and the frame assembly.

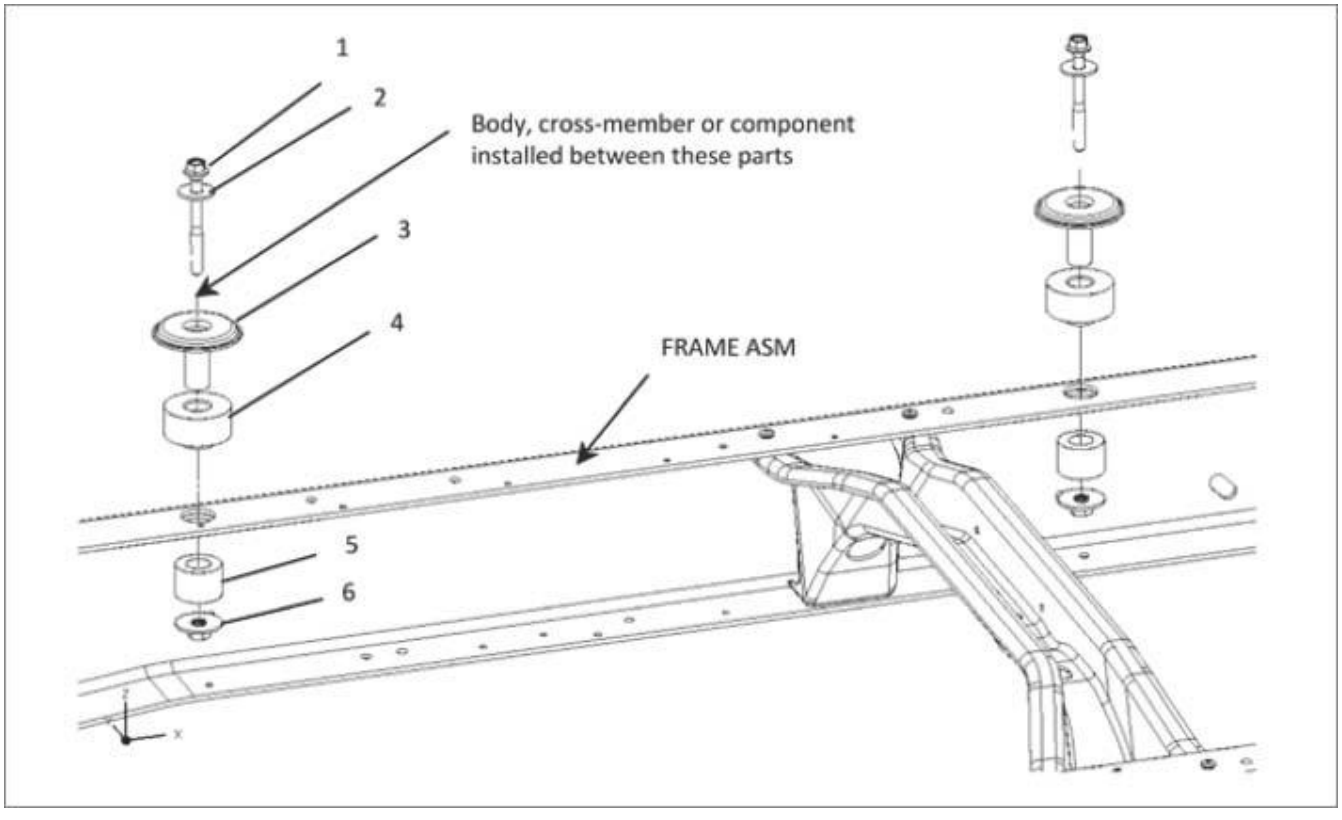
As good practice before installing the Body Mounts, verify that holes are concentric or have proper alignment. This will ensure that the body mounts work with vertical loads. Also, to minimize misalignment, it is recommended that body, cross-member or component holes that you are installing the mount to are not bigger than a 13.5 mm diameter. See step 2.

The Mount Package Body Upgrade, P/N 15030648, consists of 12 body mount assemblies made up of P/Ns 15037137 (mount assembly), 11517405 (nut), 15522101 (bolt), and 15595041 (washer). This mount package contain be obtained through any GM dealership's parts department.

For more information regarding best practices for body mounts, please refer to the GM Upfitter Integration Best Practices Manuals—Chassis by visiting http://www.gmupfitter.com.

Body Mount Installation

1. Install the upper retainers (3) and upper cushions (4) on the flat surface of frame.



2. Mount the body, cross-member or component on the top surface of the upper retainers (3) and align the holes.
3. Install the body mount bolts (1) and washers (2) into the hole in the body, cross member, or component and through the upper retainer (3) and cushion (4).
4. Install the lower cushions (5) and the washer-nuts (6) to the body mount bolts.
5. Verify that all the body mounts are in alignment.
6. Tighten all body mount bolts to 52 lb. b (70 Nm).